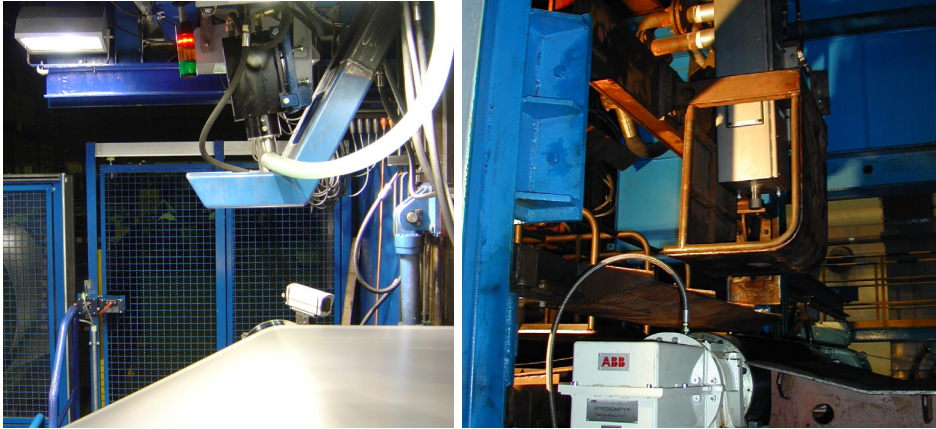


LASERSPEED® LENGTH & SPEED GAUGE



Non-contact length & speed measurement for the metals industry

- ▶ Measure products with the highest degree of accuracy and repeatability
- ▶ Perform direct, non-contact measurements on all types of products
- ▶ Direct replacement for contact encoders
- ▶ Realize the lowest total cost of ownership

Measured by Commitment

Smart, compact design provides high accuracy at an affordable price

Non-Contact Speed & Length Measurement

Precision speed and length measurements are critical for controlling production costs and improving process control for the steel and nonferrous metals industries. Traditional contact rollers and tachometers have inherent problems with slippage and mechanical wear. Both of these problems cause increased scrap, increased maintenance costs and reduce the quality of the end product. The Beta LaserMike LaserSpeed® non-contact speed and length gauges solve all of the problems of mechanical contact rollers and tachometers.

LaserSpeed gauges can measure the speed and length of any product using an optical, non-contact technology called Dual Beam Laser Doppler Velocimetry. LaserSpeed gauge were first introduced into the metals industry in 1984 and have been growing in usage ever since. There are thousands of LaserSpeed gauges installed world wide.

A breakthrough in electro-optics design enables the LaserSpeed gauge to produce highly accurate, non-contact speed and length measurements at a

surprisingly low cost. To accomplish this, the LaserSpeed gauge uses the Laser Doppler Velocimeter technology coupled with autocorrelation, the most advanced, digital signal processing algorithm, and new single-chip integrated circuit technology.

LaserSpeed gauges have no moving parts, use 100% solid-state digital technology, and are permanently calibrated—resulting in significant time and money savings. With accuracy better than $\pm 0.03\%$, the LaserSpeed gauge is the ideal gauge for replacing contact tachometers which are prone to measurement errors caused by slippage, dirt build-up, and day-to-day wear problems.

The LaserSpeed gauge is a complete system integrated into a compact package. The processor is incorporated inside the gauge, making it easy to maintain, troubleshoot and operate—resulting in a lower cost of ownership. There are two series of LaserSpeed gauges: the LS8000 series and the LS9000 series.

► LS8000 Series

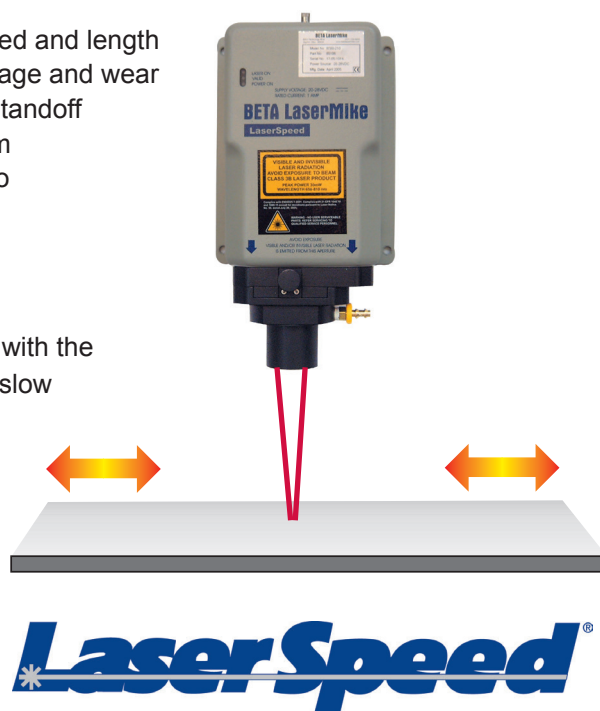
The LS8000 series gauges measure the absolute value of speed and length using Dual Beam Laser Doppler Velocimetry, eliminating slippage and wear problems of contact rollers and tachometers. A wide range of standoff distances are available, ranging from 300 mm to over 2500 mm (12 in. to 98.4 in.) and have the ability to measure speeds up to 20000 m/min (65,000 ft/min.)

► LS9000 Series

(Zero Speed and direction detection)

The LS9000 series gauge is based on the LS8000 technology with the added feature of being able to measure from true zero to very slow to maximum application speed—in both forward and reverse directions. This is accomplished by using a proprietary optics system coupled with special electronics which automatically determine the direction the product is traveling, while maintaining the same high accuracy as the LS8000.

The LS9000 gauge is well suited for applications where the product moves very slowly, like continuous casters, for positioning control where the product stops and backs up and for applications where the product reverses direction.



Highly accurate length & speed measurements at any location

Laser Doppler Velocimetry Principle

LaserSpeed uses dual-beam laser interferometer technology to measure product velocity (speed), which is integrated over time to measure length.

Fringe distance is a function of laser wavelength and beam angle:

$$d = \frac{\lambda}{2 \sin \kappa}$$

Velocity is distance over time:

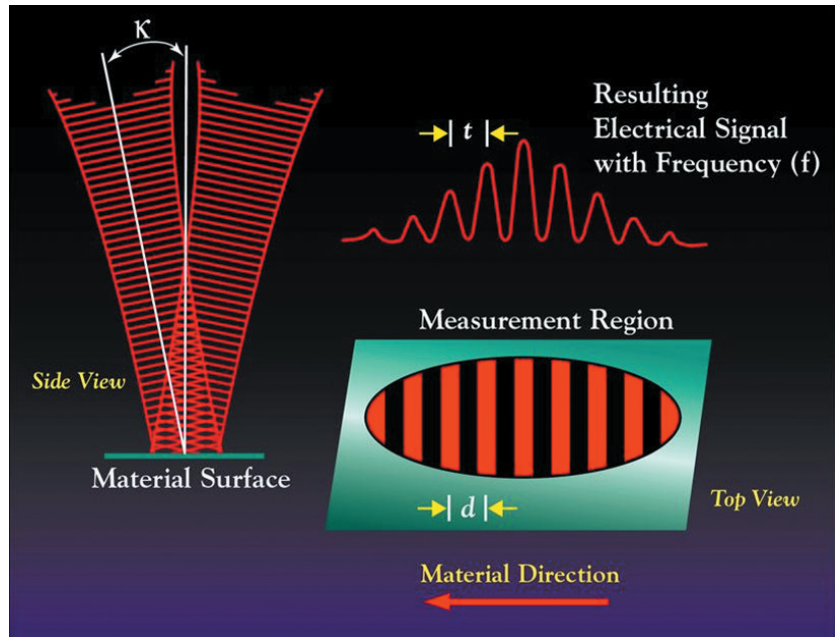
$$v = \frac{d}{t}$$

Period is the inverse of frequency:

$$t = \frac{1}{f}$$

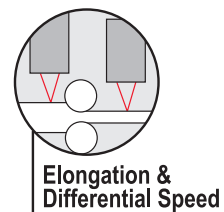
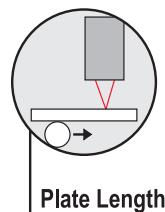
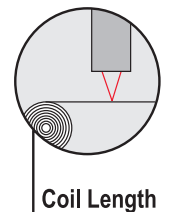
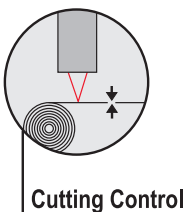
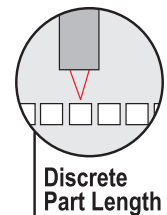
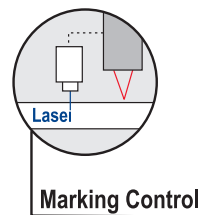
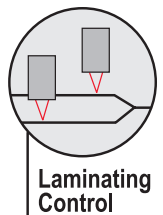
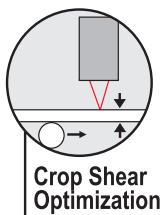
Velocity is integrated to find length:

$$L = \int_0^T v dt$$

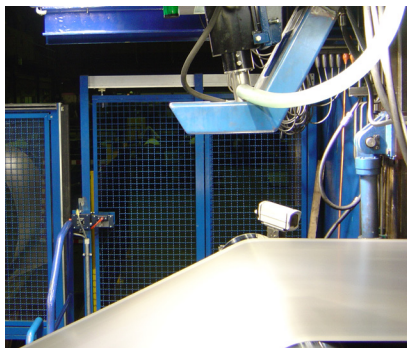


Since 1984 ...

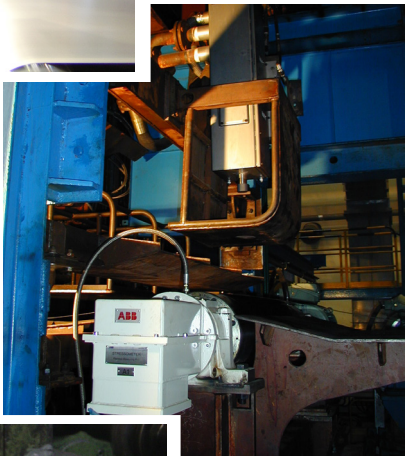
LaserSpeed® gauges have been improving mill productivity, saving money and improving product quality with applications as varied as:



LaserSpeed Product Line



Elongation—
Wet Temper Mill



MFAGC—
Cold Rolling Mill



Cutting Control—
Tube Mill



Continuous Caster

LS8000/LS9000

5

LS8000E/LS9000E

6

LS8000X/LS9000X

7

LS8000 Specifications

8

LS9000 Specifications

9

LS8000-C/LS9000-C

10

LS8000-C/LS9000-C
Specifications

11

Accessories

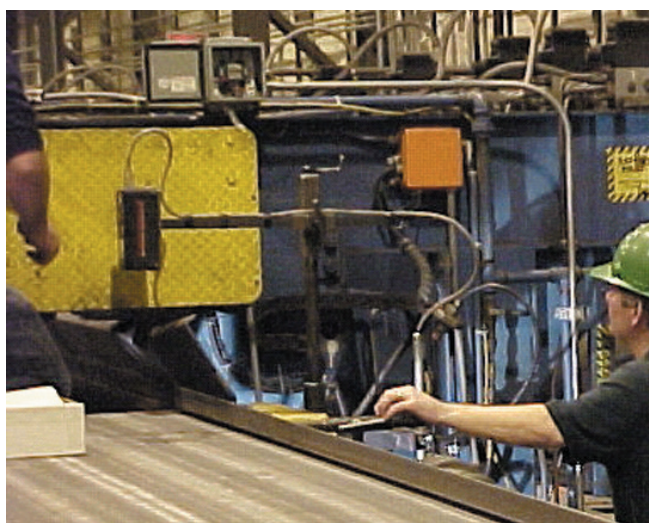
12

LS8000/LS9000

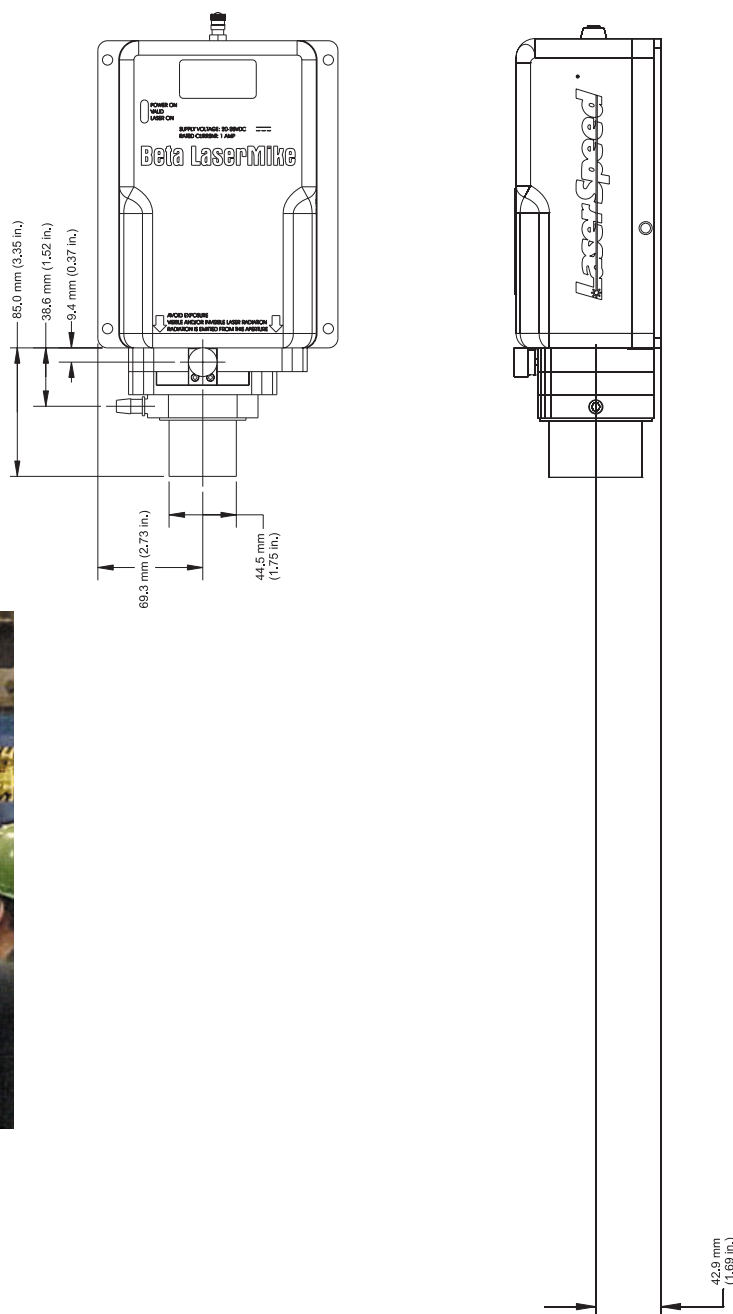
Designed for steel and non-ferrous metal manufacturing

The LaserSpeed gauge is the base sensor for all of the models in the LaserSpeed series of gauges. With an accuracy better than $\pm 0.03\%$, it is the ideal replacement for contact tachometers which are prone to measurement errors caused by slippage, dirt build-up and day-to-day wear problems in the metal manufacturing industry. There are two gauge types: the **LS8000** measures the absolute value of the speed and length and the **LS9000** measures zero speed and determines the direction the material is moving. Both gauges are well suited for a range of applications including, but not limited to:

- ▶ Steel Slabs
- ▶ Cold Steel Strip
- ▶ Steel Bar Length
- ▶ Plate Length
- ▶ Tube Length
- ▶ Bar Length
- ▶ Process Lines
- ▶ Painting Lines
- ▶ Galvanizing Lines



LS8000 Series LaserSpeed Gauge shown with Air Wipe



LaserSpeed®

Measured by Commitment

LS8000E/LS9000E

Designed for the harsh environment of steel and non-ferrous metal manufacturing

The LaserSpeed 8000E/9000E series gauge takes the base LS8000/9000 sensor and houses it within a rugged environmental housing for double-sealed protection against hot and hostile environments. The system works on all types of products including rod, bar, tube, pipe, slabs, cold strip, hot strip, plate and profile products. With various options and accessories, this gauge provides a complete solution for the harsh environment of steel and non-ferrous metal manufacturing, including:

- ▶ Temper/Skin Pass Mills
- ▶ Slabs
- ▶ Cold Steel Strip
- ▶ Bar Mills
- ▶ Profile Mills
- ▶ Tube Mills
- ▶ Plate Mills
- ▶ Foil Mills
- ▶ Slitter Lines
- ▶ Galvanizing Line
- ▶ Annealing Line
- ▶ Painting Line
- ▶ Processing Lines
- ▶ Wire Rod Mills

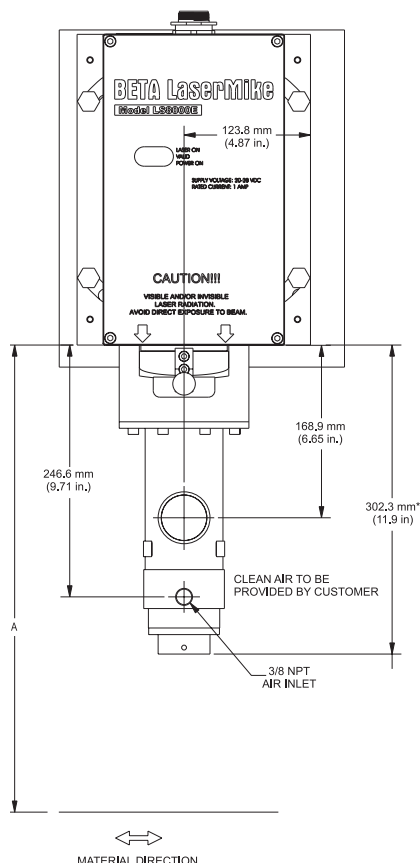


LS8000E series
LaserSpeed Gauge
shown with Air Wipe

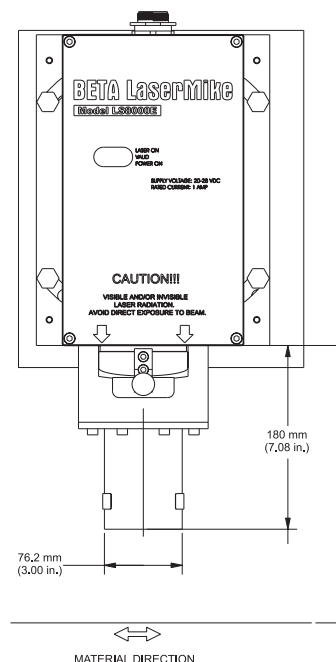


Exit of Cold Rolling Mill

LS8000E WITH AIR PURGE (SEE TABLE)



LS8000E WITH AIR WIPE (SEE TABLE)

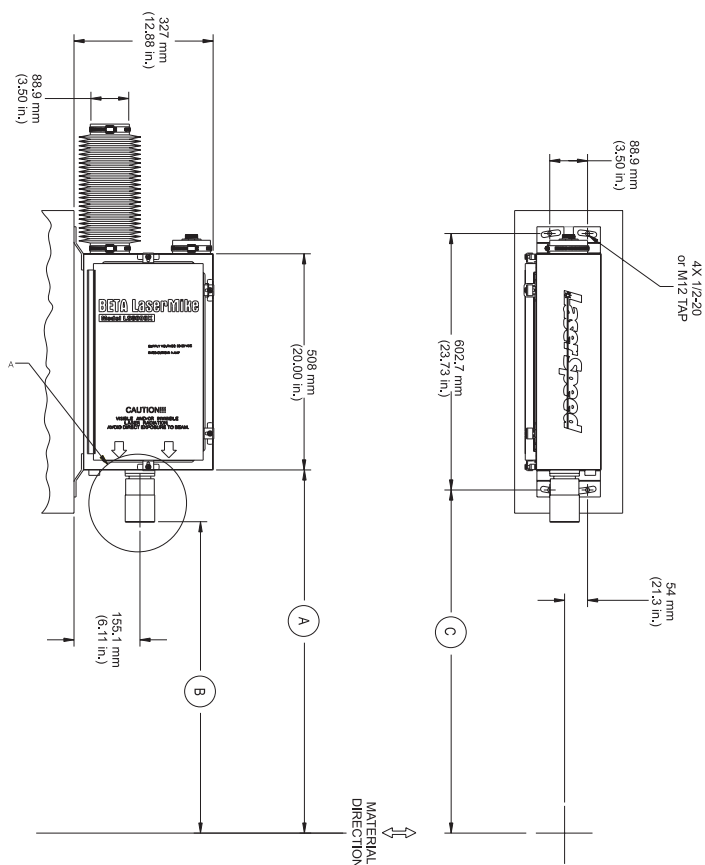


*Air Purge Model 982725 shown

| Model | A |
|------------------|----------------------|
| LS8000/9000-325E | 2471.5 mm (97.3 in.) |
| LS8000/9000-320E | 1971.5 mm (77.6 in.) |
| LS8000/9000-315E | 1471.5 mm (57.9 in.) |
| LS8000/9000-310E | 971.5 mm (38.25 in.) |
| LS8000/9000-306E | 571.5 mm (22.5 in.) |

Designed for the extreme environment of steel and non-ferrous metal manufacturing

- ▶ Hot Rolling Steel Mills
- ▶ Interstand Cold Rolling Steel Mills
- ▶ Heavy Steam Applications
- ▶ Extreme Hot and Hostile Environments
- ▶ Continuous Caster
- ▶ Billet/Bloom Casters
- ▶ Thin Slab Caster



| Model | A | B | C |
|------------------|-----------|-----------|-----------|
| LS8000/9000-325X | 2353.4 mm | 2231.8 mm | 2306.3 mm |
| LS8000/9000-320X | 1853.4 mm | 1731.8 mm | 1806.3 mm |
| LS8000/9000-315X | 1353.4 mm | 1231.8 mm | 1306.3 mm |
| LS8000/9000-310X | 835.4 mm | 731.8 mm | 806.3 mm |
| LS8000/9000-306X | 453.4 mm | 331.8 mm | 406.3 mm |

LS8000 Specifications

Length/Speed Operation without Stopping, Reversing and/or Slow Speed Operation

| LS8000 | -303 | -306 | -310 | -315 | -320 | -325 |
|-----------------------------------|-----------------------------------|-----------------------------------|------------------------------------|------------------------------------|--------------------------------------|-------------------------------------|
| Standoff Distance | 300 mm (12 in.) | 600 mm (24 in.) | 1000 mm (39.4 in.) | 1500 mm (59.1 in.) | 2000 mm (78.1 in.) | 2500 mm (98.4 in.) |
| Speed Range | 0.4-4000 m/min (1.3-13100 ft/min) | 0.8-8000 m/min (2.6-26200 ft/min) | 1.0-12000 m/min (3.2-39400 ft/min) | 2.0-19000 m/min (6.5-62400 ft/min) | 3.0-20,000 m/min (9.8-65,600 ft/min) | 4.0-20,000 m/min (13-65,600 ft/min) |
| Measurement Depth of Field | 35 mm (1.4 in.) | 50 mm (2 in.) | 100 mm (4.0 in.) | 200 mm (8.0 in.) | 200 mm (8.0 in.) | 200 mm (8.0 in.) |

LS8000-3 General Specifications

| | |
|---|---|
| Accuracy | |
| Depth of Field <100 mm | <±0.03% of reading |
| Depth of Field >100 mm | <±0.07% of reading |
| Repeatability | ±0.02% |
| Measurement Rate | >50,000/s |
| Acceleration Rate | >500 m/s ² |
| Starting / Ending Length Correction | Yes |
| Serial I/O | RS-232 / RS-422 |
| Data Available | Speed, Length Quality Factor, Status |
| Baud Rate | 115K, 230K 19.2K, 38.4K, 57.6K |
| Ethernet -Optional | 10/100, UDP, TCP Speed, Length Quality Factor, Status |
| Status via Serial I/O or Optional Ethernet | Laser at Temperature Laser Interlock Shutter Position Valid Measurements Material Present System Ready |
| Quadrature Pulse Output 1 | Opto isolated Scaleable pulse amplitude (5-24 V) Selectable pulses/unit 250 KHz max pulse rate |
| Output 2 | RS422 Drivers Selectable pulses/unit 5 MHz max pulse rate |
| Gauge Power | 24 VDC (±4 VDC) @ 1.5 Amp |
| Gauge Temperature | 5 to 45°C (41 to 113°F) |

Specifications are subject to change without notice.

LS8000

| | |
|-----------------------------|--|
| Gauge Size | 228.6 x 159 x 95.2 mm (9 x 6.3 x 3.75 in.) |
| Gauge Weight | |
| -303, -306, -310 | 3.4 kg (7.5 lbs) |
| -315, -320, -325 | 3.7 kg (8.3 lbs) |
| Water Cooling | 1.0 to 3.8 l/min, Typical 1.5 l/min (0.4 gpm) |
| Relative Humidity | Non-condensing |
| Degree of Protection | IP67 |

LS8000E

| | |
|-----------------------------|--|
| Gauge Size | |
| -306, -310 | 362 x 229 x 158 mm (14.25 x 9 x 6.25 in.) |
| -315, -320, -325 | 362 x 229 x 158 mm (14.25 x 9 x 6.25 in.) |
| Gauge Weight | |
| -306, -310 | 18 kg (40 lbs) |
| -315, -320, -325 | Varies depending on Air Wipe/Air Purge |
| Environment Temp | -10 to 150°C (14 to 302°F) |
| Water Cooling | 1.0 to 3.8 l/min (0.26 – 1 gpm) |
| Compressed Air | Instrument Grade |
| Air Wipe | 50 l/min (1.8 cfm) Typical, |
| Air Purge | 6.2 – 8.3 Bar, 1.200 l/min (90 -120 psi, 45 scfm) |
| Relative Humidity | Non-condensing |
| Degree of Protection | IP67 |

LS8000X

| | |
|-----------------------------|---|
| Gauge Size | |
| -306, -310 | 508 x 327 x 186 mm (20 x 12.88 x 7.32 in.) |
| -315, -320, -325 | 508 x 327 x 186 mm (20 x 12.88 x 7.32 in.) |
| Gauge Weight | |
| -306, -310 | 24.9 kg (55 lbs) |
| -315, -320, -325 | 24.9 kg (55 lbs) |
| Environment Temp | -10 to 200°C (14 to 392°F) |
| Water Cooling | 1.0 to 3.8 l/min (0.26 – 1 gpm) |
| Compressed Air | Instrument Grade |
| Air Wipe | 50 l/min (1.8 cfm) Typical, |
| Air Purge | 6.2 – 8.3 Bar, 1200 l/min (90 -120 psi, 45 scfm) |
| Relative Humidity | Non-condensing |
| Degree of Protection | IP67 |



LS9000 Specifications

Length/Speed with Stopping, Reversing and/or Slow Speed Operation

| LS9000 | -303 | -306 | -310 | -315 | -320 | -325 |
|-----------------------------------|-----------------------------------|-----------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|
| Standoff Distance | 300 mm (12 in.) | 600 mm (24 in.) | 1000 mm (39.4 in.) | 1500 mm (59.1 in.) | 2000 mm (78.1 in.) | 2500 mm (98.4 in.) |
| Speed Range | 0..±4000 m/min (0..±13100 ft/min) | 0..±8000 m/min (0..±26200 ft/min) | 0..±12000 m/min (0..±39400 ft/min) | 0..±19000 m/min (0..±62400 ft/min) | 0..±20000 m/min (0..±65600 ft/min) | 0..±20000 m/min (0..±65600 ft/min) |
| Measurement Depth of Field | 35 mm (1.4 in.) | 50 mm (2.0 in.) | 100 mm (4.0 in.) | 200 mm (8.0 in.) | 200 mm (8.0 in.) | 200 mm (8.0 in.) |

| LS9000 General Specifications | |
|---|--|
| Accuracy | |
| Depth of Field <100 mm | <±0.03% of reading |
| Depth of Field >100 mm | <±0.07% of reading |
| Repeatability | ±0.02% |
| Measurement Rate | >100,000/s |
| Acceleration Rate | >500 m/s ² |
| Starting / Ending Length Correction | Yes |
| Serial I/O | RS-232 / RS-422 |
| Data Available | Speed, Length Quality Factor, Status |
| Baud Rate | 115K, 230K 19.2K, 38.4K, 57.6K |
| Ethernet -Optional | 10/100, UDP, TCP Speed, Length Quality Factor, Status |
| Status via Serial I/O or Optional Ethernet | Laser at Temperature Laser Interlock Shutter Position Valid Measurement Material Present System Ready |
| Quadrature Pulse | Opto isolated |
| Output 1 | Scaleable pulse amplitude (5-24 V) Selectable pulses/unit 250 KHz max pulse rate |
| Output 2 | RS422 Drivers Selectable pulses/unit 5 MHz max pulse rate |
| Gauge Power | 24 VDC (±4 VDC) @ 2 Amp |
| Gauge Temperature | 5 to 45°C (41 to 113°F) |

Specifications are subject to change without notice.

| LS9000 | |
|-----------------------------|--|
| Gauge Size | 228.6 x 159 x 95.2 mm (9 x 6.3 x 3.75 in.) |
| Gauge Weight | |
| -303, -306, -310 | 3.4 kg (7.5 lbs) |
| -315, -320, -325 | 3.7 kg (8.3 lbs) |
| Water Cooling | 1.0 to 3.8 l/min, Typical 1.5 l/min (0.4 gpm) |
| Relative Humidity | Non-condensing |
| Degree of Protection | IP67 |

| LS9000E | |
|-----------------------------|--|
| Gauge Size | |
| -306, -310 | 362 x 229 x 158 mm (14.25 x 9 x 6.25 in.) |
| -315, -320, -325 | 362 x 229 x 158 mm (14.25 x 9 x 6.25 in.) |
| Gauge Weight | |
| -306, -310 | 18 kg (40 lbs) |
| -315, -320, -325 | Varies depending on Air Wipe/Air Purge |
| Environment Temp | -10 to 150°C (14 to 302°F) |
| Water Cooling | 1.0 to 3.8 l/min (0.26 – 1 gpm) |
| Compressed Air | Instrument Grade |
| Air Wipe | 50 l/min (1.8 cfm) Typical, |
| Air Purge | 6.2 – 8.3 Bar, 1200 l/min (90 - 120 psi, 45 scfm) |
| Relative Humidity | Non-condensing |
| Degree of Protection | IP67 |

| LS9000X | |
|-----------------------------|--|
| Gauge Size | |
| -306, -310 | 508 x 327 x 186 mm (20 x 12.88 x 7.32 in.) |
| -315, -320, -325 | 508 x 327 x 186 mm (20 x 12.88 x 7.32 in.) |
| Gauge Weight | |
| -306, -310 | 24.9 kg (55 lbs) |
| -315, -320, -325 | 24.9 kg (55 lbs) |
| Environment Temp | -10 to 200°C (14 to 392°F) |
| Water Cooling | 1.0 to 3.8 l/min (0.26 – 1 gpm) |
| Compressed Air | Instrument Grade |
| Air Wipe | 50 l/min (1.8 cfm) Typical, |
| Air Purge | 6.2 – 8.3 Bar, 1200 l/min (90 - 120 psi, 45 scfm) |
| Relative Humidity | Non-condensing |
| Degree of Protection | IP67 |

LS8000-C/LS9000-C

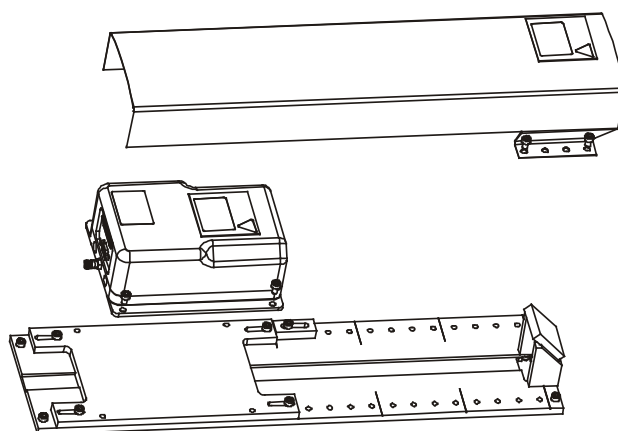
Designed for steel and non-ferrous metal manufacturing. Provides high accuracy at a revolutionary price.

A breakthrough in electro-optics design enables the LaserSpeed series gauges to produce highly accurate, non-contact speed and length measurements at a surprisingly low cost. To accomplish this, the LaserSpeed gauges use autocorrelation, the most advanced digital signal processing algorithm, coupled with new single-chip integrated circuit technology.

The LS8000-C/LS9000-C series gauge is an industrial sensor that can be mounted inside the C-Frame of an x-ray gauge. The gauge can connect directly to a PLC or control computer. The LS8000-C/LS9000-C consists of a gauge, a mounting rail, a right angle mirror assembly and a safety cover. The mounting rail is designed so the gauge can be positioned at a specified distance. This feature allows complete flexibility in optimizing the standoff distance for each application.

The LS8000-C/LS9000-C gauge is well suited for applications where thickness and speed or length are required in the same location. This includes:

- ▶ Interstand Cold Rolling Mills
- ▶ Foil Mills



LS8000-C/LS9000-C Specifications

| LS8000-C/LS9000-C | | -306 | -310 |
|-----------------------------------|--|--|--|
| Standoff Distance | | 195 to 510 mm (7.68 to 20.08 in.) | 595 to 910 mm (23.43 to 35.83 in.) |
| Speed Range | | LS8000: 0.8 to 8000 m/min (2.6 to 26200 ft/min) LS9000: 0..±8000 m/min (0..±26200 ft/min) | LS8000: 1.0 to 12000 m/min (3.2 to 39400 ft/min) LS9000: 0..±12000 m/min (0..±39400 ft/min) |
| Measurement Depth of Field | | 50 mm (2 in.) | 100 mm (4.0 in.) |

| LS8000-3/LS9000-3 | | | |
|---------------------------|------------------------------------|------------------------------|---|
| Ethernet -Optional | 10/100, UDP, TCP | Accuracy | <±0.03% of reading |
| | Speed, Length | Repeatability | ±0.02% |
| | Quality Factor, Status | Measurement Rate | LS8000: >50000/s LS9000: >100,000/s |
| Quadrature Pulse | Opto isolated | Acceleration Rate | >500 m/s ² |
| | Scaleable pulse amplitude (5-24 V) | Starting / Ending | No |
| Output 1 | Selectable pulses/unit | Length Correction | No |
| | 250 KHz max pulse rate | | |
| Output 2 | RS422 Drivers | Serial I/O | RS-232 |
| | Selectable pulses/unit | | |
| Index Pulse Output | 5 MHz max pulse rate | Data Available | Speed, Length Quality Factor, Status |
| | Yes | | |
| Gauge Power | | Baud Rate | 115K, 230K 19.2K, 38.4K, 57.6K |
| | LS8000 | | |
| | 24VDC (±4 VDC) @ 1.5 Amp | Status via Serial I/O | Sensor at Temperature Laser On Shutter Open Valid Measurements |
| | LS9000 | | |
| | 24VDC (±4 VDC) @ 2 Amp | | |

Specifications are subject to change without notice.

Common Specifications

| All LS8000/LS9000 Gauges | |
|------------------------------|---|
| User Isolated Voltage | 5 to 24 VDC (300 mA) |
| Temperature Range | 5 to 45°C (41 to 113°F) |
| Relative Humidity | Non-condensing |
| Water Cooling | 1.0 to 3.8 l/min, Typical 1.5 l/min (0.4 gpm) |
| Degree of Protection | IP67 |
| Output Rate | 1 to 2047 ms in 1 ms increments |
| Units of Measure | Selectable |
| | Speed |
| | m/min, m/s, ft/min, ft/s, in/min, mm/min, yards/min, yards/sec m, ft, mm, in, yards |

Optional Accessories

(for all LS8000-C/LS9000-C gauges)

- ▶ **Analog Converter:** Converts 0 to 2 VDC speed output to: 0 to 10 VDC, 0 to 5 VDC, ±10 VDC, ±5 VDC, 0 to 20 mA, 4 to 20 mA
- ▶ **Sensor Cable:** 3 m, 10 m, 20 m, 30 m, 50 m lengths
- ▶ **Terminal Block:** Breakout box for sensor cable

Laser Safety Information for All LaserSpeed Gauges



The following safety features required to comply with the Bureau of Radiological Health Class IIIB laser requirements are included:

- Key-operated power switch on optional controller
- Laser indicator light on supply and laser
- Delayed laser startup-laser indicator light on prior to laser radiation
- Laser beam blocking device
- Interlock capability for remote shut-off

Accessories

| Gauge | E Housing | X Housing | Item | Description |
|-------|-----------|----------------|-------------------------------------|--|
| ✓ | ✓ | ✓ | I/O Module | The I/O module takes the speed, length and status information from the gauge and provides various outputs for simple interfacing to a PLC. Outputs include a parallel I/O format, as well as Profibus or Ethernet fieldbus interfaces. The indicators on the front of the module allow the operator to check the status of the gauge with a quick glance. The module also provides power to the LaserSpeed and a keyswitch to control laser power. The light stack output can control a 24 VDC Red/Yellow/Green light stack. |
| ✓ | ✓ | ✓ ¹ | Air Wipe/Quick Change Window | Designed for dirtier environments, the airwipe and quick change window help to ensure minimal downtime for cleaning. |
| | ✓ | ✓ ¹ | Beam Path Air Purge | In environments with heavy dust or steam, the laser beam path may need to be cleared for proper measurement. The beam path air purge efficiently accomplishes this with a 20:1 air amplification ratio. |
| | ✓ | | Right-Angle Mirror Assembly | In some locations, perpendicular mounting of the gauge is not possible. The right-angle mirror assembly provides a mechanism to steer the laser at a 90° angle. |
| ✓ | | | C-Frame Enclosure | Designed to be mounted inside the C-Frame of an x-ray gauge, this enclosure consists of a mounting rail, a right angle mirror assembly, and a safety cover. The mounting rail is designed so the gauge can be positioned at a specified distance for complete flexibility in optimizing the standoff distance for each application. |
| ✓ | ✓ | ✓ | Air Services Cabinet | Mill-supplied compressed air is typically laden with dirt and oil, which can adversely affect system performance and increase maintenance requirements. The air services cabinet serves as a filtering and pressure regulating system to supply conditioned air necessary to keep the sensor windows free of these substances. The cabinet can also supply air to the optional beam path air purge. |
| ✓ | ✓ | ✓ | Water Chiller | When cooling water temperature is outside the 5-40° C range, it is necessary to use a Recirculating Water Chiller/Heater to improve measurement accuracy by stabilizing the optical components. Use of a Recirculating Water Chiller/Heater can also prevent water condensation from forming on the sensor by regulating the sensor temperature above the dew point. |
| ✓ | ✓ | ✓ | Power Line Conditioner | Available in 50 Hz or 60 Hz versions, the power line conditioner continuously provides clean power (free of power surges and voltage spikes) to the gauge. |
| | ✓ | ✓ | Break-Away Cable (Low Temp) | Low temperature cable connects between the E or X housing and the main cable. Has circular sealed connectors on both ends. Max temperature 90°C. Available in 10 meter length only. |
| | ✓ | ✓ | Break-Away Cable (High Temp) | High temperature cable connects between the E or X housing and the main cable. Has circular sealed connectors on both ends. Max temperature 250°C. Available in 10 meter length only. |
| ✓ | | | Sensor Cable | Cable connects the gauge to breakout box. 25 Pin "D" connector on both ends. |
| | ✓ | ✓ | Sealed Sensor Cable | Cable with submarine circular connector for water tight connection to E and X housing. Connects to breakout box or LaserSpeed I/O module with 37 pin "D" connector. Jacket rated for kerosene and mill coolant. Max temperature 90°C. |
| ✓ | ✓ | ✓ | Analog Converter | Converter module converts the supplied 0 to 2 VDC speed output to 0 to 10 VDC, 0 to 5 VDC, ±10 VDC, ±5 VDC, 0 to 20 mA, or 4 to 20 mA. |

¹ Comes Standard with LS8000X/LS9000X

NDC Technologies is represented in over 60 countries worldwide. www.ndc.com/betalasermike

a **spectris** company

NDC Americas
Tel: +1 937 233 9935
Email: sales@betalasermike.com

NDC China
Tel: +86 21 6113 3617
Email: sales@betalasermike.com

NDC Italy
Tel: +39 0331 454207
Email: sales@betalasermike.com

NDC India
Tel: +91 124 2789507
Email: sales@betalasermike.com

NDC United Kingdom
Tel: +44 1621 852244
Email: sales@betalasermike.com

NDC Germany
Tel: +49 (0) 231 75893 0
Email: sales@betalasermike.com

NDC SE Asia
Tel: +65 91994120
Email: sales@betalasermike.com



In line with its policy of continuous improvement, NDC reserves the right to revise or replace its products or services without prior notice. The information contained in this document may not represent the latest specification and is for indicative purposes only.

Document #: M-BROC-SCAN-LaserSpeed-EN-2016NOV01
Date of Issue: November 2016
© NDC Technologies 2016

Measured by Commitment