

## LASERSPEED® LENGTH & SPEED GAUGE

**NEW!**

0.03% Accuracy  
Improves Performance.  
Delivers Additional  
Savings.



Accurate, non-contact  
length and speed  
measurements with  
laser precision

- ▶ Measure products with the highest degree of accuracy and repeatability
- ▶ Perform direct, non-contact measurements on all types of products
- ▶ Direct replacement for contact encoders
- ▶ Realize the lowest total cost of ownership



Measured by Commitment

# Non-Contact Speed & Length Gauge

A breakthrough in electro-optics design enables the Beta LaserMike LaserSpeed® Series gauge to produce highly accurate, non-contact speed and length measurements at a surprisingly low cost. To accomplish this, the LaserSpeed gauge uses Laser Doppler Velocimeter technology coupled with autocorrelation, the most advanced digital signal processing algorithm and new single-chip integrated circuit technology.

LaserSpeed has no moving parts, uses 100% solid-state digital technology, and is permanently calibrated—resulting in significant time and money savings. With **±0.03% accuracy** and **±0.02% repeatability** for the full velocity range, LaserSpeed gauges are ideal replacements for contact encoders which are prone to measurement errors caused by slippage, dirt build-up, and day-to-day wear problems.



## The LaserSpeed® Advantage

### Benefits

- ▶ High accuracy and repeatability
- ▶ Direct replacement for tachometers
- ▶ Non-contact length and speed measurement
  - No slippage
  - Non-marking
  - Not affected by material surface or color
- ▶ No moving parts to wear out
- ▶ Permanently calibrated
- ▶ Low cost of ownership
- ▶ Compact, rugged industrial sensor operates on +24VDC
- ▶ “Smart” gauge—optics, electronics and I/O in the gauge

### Range of Applications

The LaserSpeed gauge is well suited for a range of applications, including, but not limited to, measuring length and speed of:

- ▶ Wire, cable and optical fiber
- ▶ Paper and corrugated products
- ▶ Web products
- ▶ Non-woven products
- ▶ Rubber tube and hose
- ▶ Plastic pipe, profile and tube
- ▶ Plastic films and tapes
- ▶ Building materials

### Accessories



#### Airwipe and Quick-Change Window

Designed for dirty environments, the airwipe and quick change window help to ensure minimal downtime for cleaning.



#### Breakout Box/Power Supply

Provides easy access to all gauge inputs and outputs. Also provides power to the LaserSpeed.



#### Environmental Housing

Provides heavy-duty, double-sealed protection against hot and humid environments.



#### Accessory Case

A convenient case to hold the LaserSpeed and all accessories safe and secure.



#### DP700 Display **NEW!**

Displays LaserSpeed length, velocity, quality factor, and gauge status, and lets you configure gauge and process settings. Includes Ethernet/IP and Modbus for Allen Bradley controls.



#### Adjustable Mounting Bracket

Enables you to adjust or tilt the gauge in three directions to achieve the desired measurement angle for your unique application.



#### LaserSpeed 9000 MID

European certified length measurement system that meets MID (Measuring Instruments Directive) 2004/22/EC requirements.

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# Technology

## Contact Tachometers vs. LaserSpeed

Contact tachometers are typically used in manufacturing applications for length and speed measurement. However, there are a variety of problems with the use of contact length measurement that can be avoided by replacing tachometers with LaserSpeed:

Normal Tachometer Problem:	LaserSpeed Solution:
1. Measurement errors and inaccuracy caused by: product slippage, dirt build-up, day-to-day wear problems	Non-contact measurement ensures high accuracy and repeatability
2. High cost of ownership due to the need to regularly replace parts and recalibrate	Use of 100% solid-state digital technology with no moving parts ensures permanent calibration and low cost of ownership
3. Contact measurement can mark or damage the product	Non-contact measurement ensures no marking or damage of the product

## Laser Doppler Velocimetry Principle

LaserSpeed uses dual-beam laser interferometer technology to measure product velocity (speed), which is integrated over time to measure length.

Fringe distance is a function of laser wavelength and beam angle:

$$d = \frac{\lambda}{2 \sin \kappa}$$

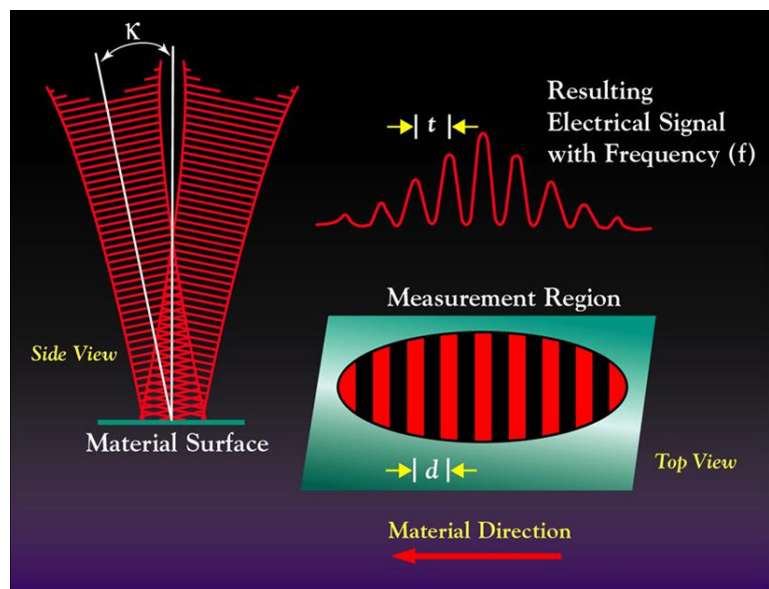
Velocity is distance over time:

$$v = \frac{d}{t}$$

Period is the inverse of frequency:

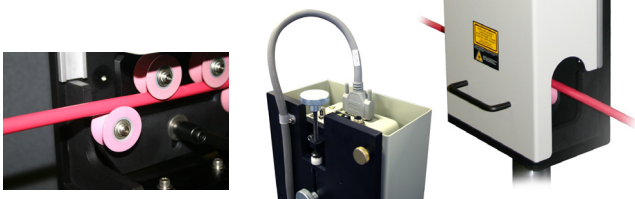
$$t = \frac{1}{f}$$

Velocity is integrated to find length:

$$L = \int_0^T v dt$$


## LaserSpeed Safety Enclosure

Designed to meet recognized industrial safety regulations, this enclosure protects operators from direct or incidental exposure to laser beams. Includes laser safety shutter control switch, linear height adjustment and position indicator, optional roller guides for products up to 50 mm, and optional height stands. Accommodates LS4000, LS8000, LS9000, and LS9000 MID gauges with either 300 or 600 mm stand-off distances.



## Laser Safety Information



The following safety features required to comply with the Bureau of Radiological Health Class IIIB laser requirements are included:

- Key-operated power switch on optional controller
- Laser indicator light on supply and laser
- Delayed laser startup-laser indicator light on prior to laser radiation
- Laser beam blocking device
- Interlock capability for remote shut-off

	-301 (LS4000 only)	-303	-306	-310
<b>Standoff Distance</b>	100 mm (4 in.)	300 mm (12 in.)	600 mm (24 in.)	1000 mm (39.4 in.)
<b>Speed Range: LS4000</b>	0.2 to 1700 m/min (0.7 to 5500 ft/min)	0.4 to 4000 m/min (1.3 to 13100 ft/min)	0.8 to 8000 m/min (2.6 to 26200 ft/min)	1.0 to 12000 m/min (3.2 to 39400 ft/min)
<b>Speed Range: LS9000</b>	-1700 to 1700 m/min (-5500 to 5500 ft/min)	-4000 to 4000 m/min (-13100 to 13100 ft/min)	-8000 to 8000 m/min (-26200 to 26200 ft/min)	-12000 to 12000 m/min (-39400 to 39400 ft/min)
<b>Measurement Depth of Field</b>	15 mm (0.6 in.)	35 mm (1.4 in.)	50 mm (2 in.)	75 mm (3.0 in.)
<b>LS4000-3</b>		<b>LS9000-3</b>		
<b>Measurement Rate</b>	>20000/s		100,000/s	
<b>Starting/ Ending Length Correction</b>	- No		- Yes	
<b>Serial I/O</b> Data Available	- RS-232 - Speed, Length - Quality Factor, Status		- RS-232 / RS-422 - Speed, Length - Quality Factor, Status	
Baud Rate	- 230K, 115K, 57.6K, 38.4K, 19.2K, 9.6K, 4.8K		- 230K, 115K, 57.6K, 38.4K, 19.2K, 9.6K, 4.8K	
<b>Status via Serial I/O or Optional Ethernet</b>	- Laser at Temperature - Laser On - Shutter Open - Gauge Temperature		- Laser at Temperature - Laser Interlock - Shutter Position - Valid Measurements - Material Present - System Ready	
<b>Quadrature Pulse</b> Output 1	- Opto isolated - Scaleable pulse amplitude (5-24V) - Fixed at 1000 pulses/unit - 250 KHz max pulse rate		- Opto isolated - Scaleable pulse amplitude (5-24V) - Selectable pulses/unit - 250 KHz max pulse rate	
Output 2	- Scaleable pulse amplitude (5-24V) - Selectable pulses/unit - 250 KHz max pulse rate		- RS-422 Drivers - Selectable pulses/unit - 5 MHz max pulse rate	
<b>Index pulse output</b>	- Yes/programmable		- Yes/programmable	
<b>Gauge Power</b>	- 24VDC ( $\pm 4$ VDC) @ 1 Amp - 50 mV ripple max		- 24VDC ( $\pm 4$ VDC) @ 2.0 Amp - 50 mV ripple max	
<b>Gauge Size</b>	203 x 159 x 81mm (8.0 x 6.3 x 3.2in.)		203 x 159 x 95.2mm (8.0 x 6.3 x 3.75in.)	
<b>Gauge Weight</b>	2.55 kg (5.6 lbs)		3.4 kg (7.5 lbs)	
<b>Temperature Range</b>	-5 to 45°C (21 to 113°F)		- 5 to 45°C (21 to 113°F)	
<b>Output Rate</b>	2 to 32 ms in 2 ms increments		1 to 2000 ms in 1 ms increments	
<b>Spot Size</b>	- 3 x 5 mm - 1.75 x 5 mm L Version		- 3 x 5 mm (-310: 3 x 7)	

#### All LaserSpeed Gauges

<b>Acceleration Rate</b>	>500 m/s <sup>2</sup>	<b>Cooling*</b> Air  Water	- Pressure: Less than 70 kPa (< 10 PSI) - Flow Rate: 50 l/min (2 SCFM) Typical - Pressure: Less than 207 kPa (< 30 PSI) - Flow Rate: 1.0 to 3.8 l/min (0.26 to 1 gpm) 1.5 l/m (0.4 gpm) Typical - Coolant Temp: 5 to 45°C (41 to 113°F)
<b>Repeatability</b>	$\pm 0.02\%$		
<b>Accuracy</b>	$\pm 0.03\%$ of reading		
<b>User Isolated Voltage</b>	5 to 24 VDC (300mA)		
<b>Relative Humidity</b>	Non-condensing		
<b>Units of measure</b>	Selectable	<b>Ethernet -Optional</b>	- 10/100, UDP, TCP, Telnet - Speed, Length, Quality Factor, Status
Speed	m/min, m/s, ft/min, ft/s, in/min, mm/sec, yards/in, yards/sec		
Length	m, ft, in, yards	<b>Degree of Protection</b>	IP67
<b>Analog Output</b>	- 0-2V - Velocity or quality factor	<b>Temperature Range</b>	-5 to 45°C (21 to 113°F)

\*For ambient temperatures beyond gauge specification.

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